

Garant

Indexable insert for turning SCMT 09T304, for finish machining, Grade: HB7120-1

**Order data**

Order number	260742 HB7120-1
GTIN	4045197818256
Item class	21G

Technical description

Corner radius	0.4 mm
Grade	HB7120-1
Cutting speed v_c main application	90 - 290 m/min
Cutting conditions	continuous
Chip breaker	VS
Cutting depth a_p	0.2 - 1.5 mm
Feed f	0.1 - 0.3 mm/rev.
Main application	M
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	SCMT 09T304

Number of changes/inserts	4
Type of product	Indexable insert for turning